



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4011-1

Job Sheet 169750



Part No: D4011-1

Job Qty: 40 ea

Part Name: Clamp, Short



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 1/5/18

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Rilpa Enterprises Ltd (CRILP01)

480 Aviation Way NE Calgary, AB, T2E 7G3 Canada ph:(403) 275-3035 fx:(403) 730-0170.

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B 11.05.19 MADE IN HOUSE DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		1/4/18	0.00	0.00	Start Up Waterjet		ac 17/12/21
100	Waterjet	40 pcs		1/4/18	0.00	1.78	Waterjet1		ac 17/12/21
120	QC	40 pcs		1/4/18	0.00	0.00	QC8		PD 17.12.21
130	Brake NC	40 pcs		1/5/18	0.02	2.03	Brake NC 1		JS
140	QC	40 pcs		1/5/18	0.00	0.00	QC5		PD 17.12.22
150	Packaging	40 pcs		1/5/18	0.00	0.00	Packaging3	57-PC-1	
160	QC21-SA	40 Ea		1/5/18	0.00	0.00	QC21		DEC 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S14GA	3	75	0	0

PART NO:
Revision:
Operation:
Change No:

Start up Operation

D4011-1

Clamp, Short



DART
AEROSPACE
S026325

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CANADA
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Mfg Date: 12/21/17
Job No: 169750

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp, Short	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Clamp, Short	0.328Inches ± 0.010	0.338 0.318		
3	Clamp, Short	0.750Inches ± 0.030	0.780 0.720		
4	Clamp, Short	1.000Inches ± 0.030	1.030 0.970		
5	Clamp, Short	1.250Inches ± 0.030	1.280 1.220		
6	Clamp, Short	0.250Inches ± 0.030	0.280 0.220		
7	Clamp, Short	0.130Inches ± 0.030	0.160 0.100		
8	Clamp, Short	4.490Inches ± 0.030	4.520 4.460		
9	Clamp, Short	1.800Inches ± 0.030	1.830 1.770		
10	Clamp, Short	6.454Inches ± 0.010	6.464 6.444		
11	Clamp, Short	7.270Inches ± 0.010	7.280 7.260		
12	Clamp, Short	8.080Inches ± 0.030	8.110 8.050		
13	Clamp, Short	0.080Inches ± 0.010	0.090 0.070		

10.
17-12-21

Plex 12/21/17 9:18 AM dart.lacelle.linda